# **PARTS**

- A top horizontal rail (2) 2 x 4 x 53 3/4" (see drawing)

  B bottom horizontal rail (2) 2 x 4 x 54" (see drawing)

  C vertical supports (4) 2 x 4 x 54"

  D side rails (2) 2 x 4 x 12"

  E seat slats (6) 5/8" x 5" x 15"

  F side strips (8) 5/8" x 2 1/4" x 12"

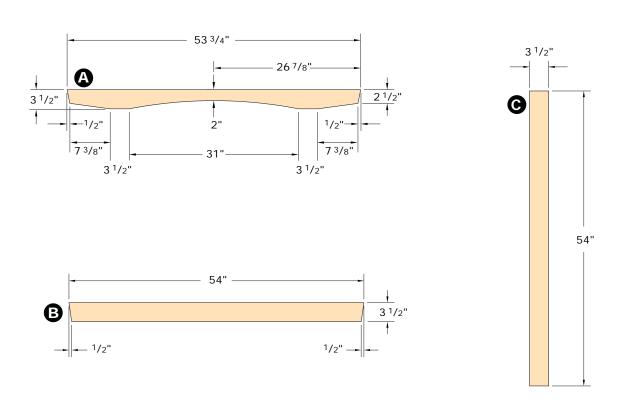
  G lower seat cleat (1) 2 x 4 x 31" (see drawing)

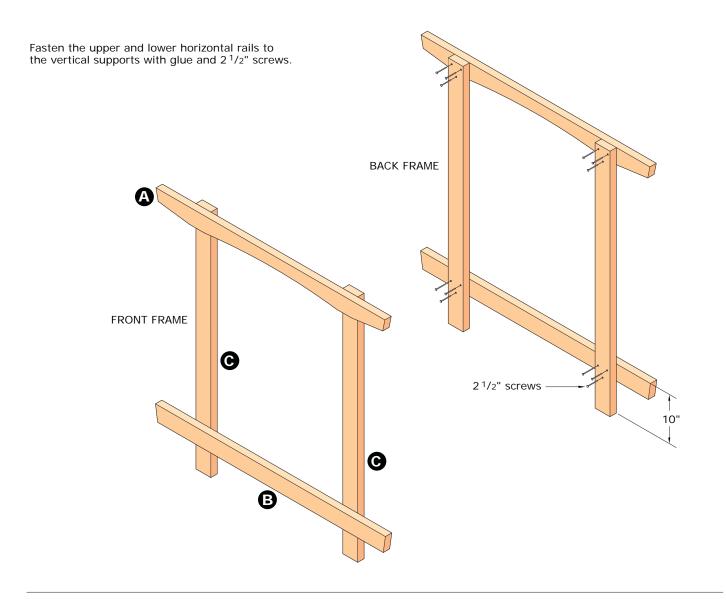
  H upper seat cleat (1) 2 x 4 x 37" (see drawing)

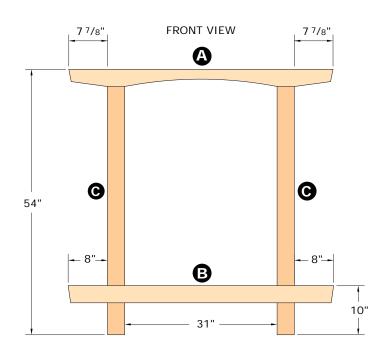
  I back seat slats (6) 5/8" x 5" x 16" (see drawing)

  J top strips & side seat strips (16) 5/8" x 2 1/4" x 17"

### **HORIZONTAL RAILS & VERTICAL SUPPORTS**

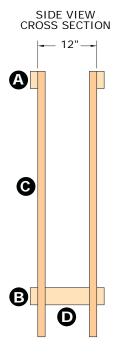


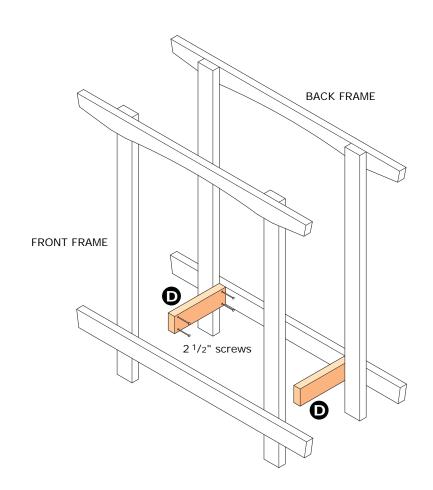




#### SIDE RAILS

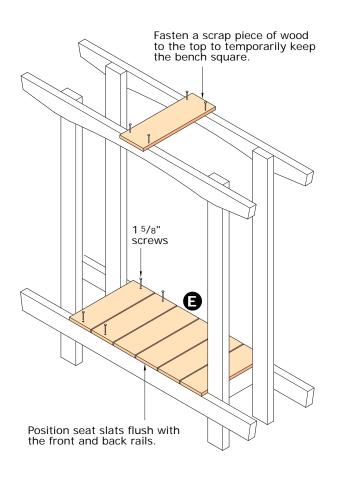
Fasten the side rails to the vertical supports with glue and  $2\,^{1}/_{2}$ " screws.





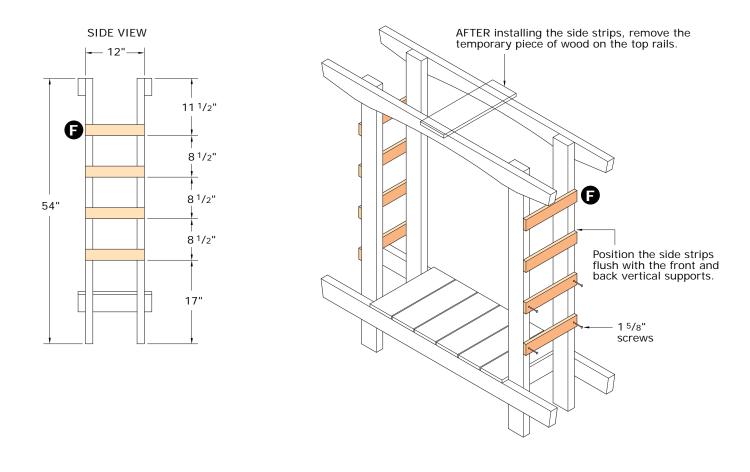
## **TEMPORARY SUPPORT & SEAT SLATS**

Fasten the seat slats to the front and back rails with glue and 1  $^{5/8}$ " screws.

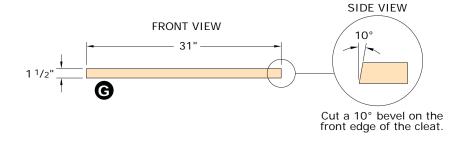


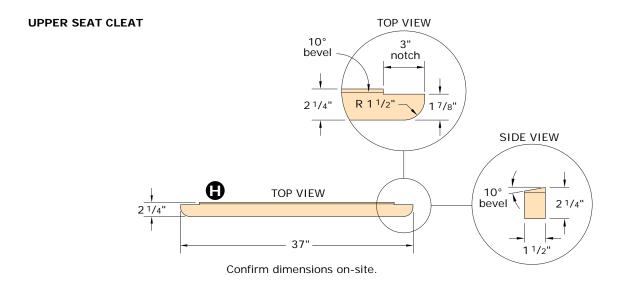
### SIDE STRIPS

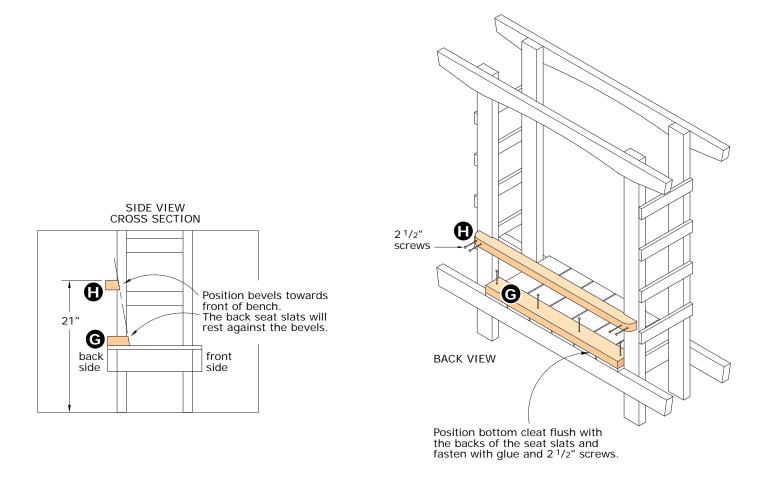
Fasten the side strips to the front and back vertical supports with glue and 1  $^{5/8}$ " screws.



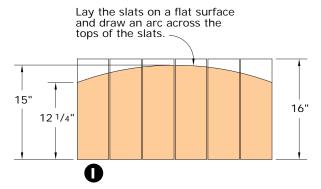
### **LOWER SEAT CLEAT**



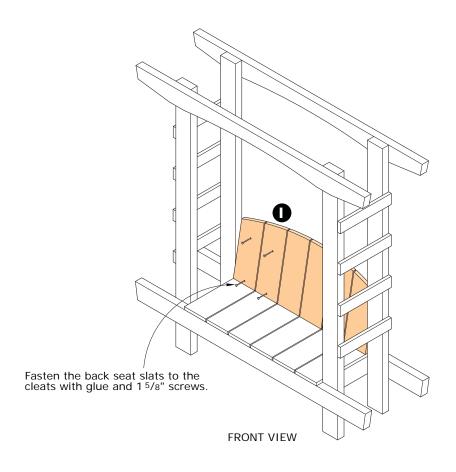




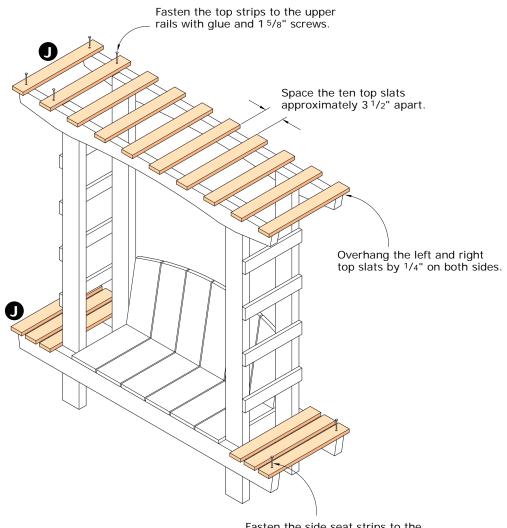
## **BACK SEAT SLATS**



Cut the arc in the slat pieces.



### **TOP STRIPS & SIDE SEAT STRIPS**



Fasten the side seat strips to the bench with glue and 1  $^{5}/8$ " screws.